The Dow Chemical Company encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. Product and Company Identification

Product Name
SYLTHERM 800# STABILIZED HEAT TRANSFER FLUID

COMPANY IDENTIFICATION
The Dow Chemical Company
2030 Willard H. Dow Center
Midland, MI 48674
USA

Customer Information Number: 800-258-2436

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: 989-636-4400
Local Emergency Contact: 989-636-4400

2. Hazards Identification

Emergency Overview
Color: Yellow
Physical State: Liquid
Odor: Odorless to mild

Hazard of product:
No significant immediate hazards for emergency response are known.

OSHA Hazard Communication Standard
This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Potential Health Effects
Eye Contact: May cause slight temporary eye irritation. Corneal injury is unlikely. May cause mild eye discomfort.

Skin Contact: Essentially nonirritating to skin.

Skin Absorption: Prolonged skin contact is unlikely to result in absorption of harmful amounts.
Inhalation: At room temperature, vapors are minimal due to low volatility. Vapor from heated material or mist may be hazardous on single exposure.

Ingestion: Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

### 3. Composition Information

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS #</th>
<th>Amount</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polydimethylsiloxane</td>
<td>63148-62-9</td>
<td>100.0 %</td>
</tr>
</tbody>
</table>

### 4. First-aid measures

**Eye Contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Skin Contact:** Wash skin with plenty of water.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Ingestion:** No emergency medical treatment necessary.

**Notes to Physician:** No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

### 5. Fire Fighting Measures

**Extinguishing Media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. General purpose synthetic foams (including AFFF type) or protein foams are preferred if available. Alcohol resistant foams (ATC type) may function.

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Do not use direct water stream. May spread fire. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Avoid accumulation of water. Product may be carried across water surface spreading fire or contacting an ignition source.

**Special Protective Equipment for Firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

**Unusual Fire and Explosion Hazards:** Extended use at elevated temperatures (above 300°C) can cause the flash point of this product to decrease, possibly to as low as 35°C. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Liquid mist of this product can burn. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9.

**Hazardous Combustion Products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

### 6. Accidental Release Measures

**Steps to be Taken if Material is Released or Spilled:** Contain spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

**Personal Precautions:** Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental Precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.
7. Handling and Storage

Handling
General Handling: Containers, even those that have been emptied, can contain vapors. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers. Avoid breathing vapor or mist. Wash thoroughly after handling. Keep container closed. Use with adequate ventilation.

Storage
No specific requirements.

8. Exposure Controls / Personal Protection

Exposure Limits

Personal Protection
Eye/Face Protection: Use safety glasses.
Skin Protection: No precautions other than clean body-covering clothing should be needed.
Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized.
Respiratory Protection: For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.
Ingestion: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

Engineering Controls
Ventilation: Good general ventilation should be sufficient for most conditions. Local exhaust ventilation may be necessary for some operations.

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Yellow</td>
</tr>
<tr>
<td>Odor</td>
<td>Odorless to mild</td>
</tr>
<tr>
<td>Flash Point - Closed Cup</td>
<td>&gt; 160 °C (&gt; 320 °F) Supplier</td>
</tr>
<tr>
<td>Flammable Limits In Air</td>
<td>Lower: 0.9 %(V) Supplier</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>385 °C (725 °F) Literature</td>
</tr>
<tr>
<td>Industrial Pressure</td>
<td>Upper: 5.0 %(V) Supplier</td>
</tr>
<tr>
<td>Boiling Point (760 mmHg)</td>
<td>&lt; 5 mmHg @ 25 °C Supplier</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Varies, Literature.</td>
</tr>
<tr>
<td>Vapor Density (air = 1)</td>
<td>No test data available</td>
</tr>
<tr>
<td>Specific Gravity (H2O = 1)</td>
<td>0.935 Supplier</td>
</tr>
<tr>
<td>Freezing Point</td>
<td>-60 °C (~76 °F) Literature</td>
</tr>
<tr>
<td>Melting Point</td>
<td>No test data available</td>
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<tr>
<td>Solubility in Water (by weight)</td>
<td>0.1 % Supplier</td>
</tr>
<tr>
<td>pH</td>
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<tr>
<td>Kinematic Viscosity</td>
<td>9.8 cSt @ 25 °C Literature</td>
</tr>
</tbody>
</table>
10. Stability and Reactivity

Stability/Instability
Thermally stable at typical use temperatures.
Conditions to Avoid: Product can oxidize at elevated temperatures.


Hazardous Polymerization
Will not occur.

Thermal Decomposition
Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Formaldehyde. Silicon oxides.

11. Toxicological Information

Acute Toxicity
Ingestion
For similar material(s): LD50, Rat > 15,400 mg/kg

Skin Absorption
For similar material(s): LD50, Rabbit > 2,000 mg/kg

Repeated Dose Toxicity
For the major component(s): Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Chronic Toxicity and Carcinogenicity
For the major component(s): Did not cause cancer in long-term animal studies which used routes of exposure considered relevant to industrial handling. Positive results have been reported in other studies using routes of exposure not relevant to industrial handling.

Developmental Toxicity
For the major component(s): Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive Toxicity
For the major component(s): In animal studies, did not interfere with reproduction.

Genetic Toxicology
For the major component(s): Animal genetic toxicity studies were negative. For the major component(s): Animal genetic toxicity studies were negative.

12. Ecological Information

CHEMICAL FATE
Data for Component: Polydimethylsiloxane

Movement & Partitioning
No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000). Expected to be relatively immobile in soil (Koc > 5000).
Partition coefficient, n-octanol/water (log Pow): 2.86 Estimated
Partition coefficient, soil organic carbon/water (Koc): > 32,000

Persistence and Degradability
Chemical degradation (hydrolysis) is expected in the environment.
ECOTOXICITY
Data for Component: Polydimethylsiloxane

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50 >100 mg/L in the most sensitive species tested). Material is practically non-toxic to birds on an acute basis (LD50 > 2000 mg/kg).

Fish Acute & Prolonged Toxicity
LC50, rainbow trout (Oncorhynchus mykiss): > 10,000 mg/l

Toxicity to Non-mammalian Terrestrial Species
oral LD50, bobwhite (Colinus virginianus): > 5,000 mg/kg
oral LD50, mallard (Anas platyrhynchos): > 5,000 mg/kg

13. Disposal Considerations

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. DOW HAS NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. As a service to its customers, Dow can provide names of information resources to help identify waste management companies and other facilities which recycle, reprocess or manage chemicals or plastics, and that manage used drums. Telephone Dow's Customer Information Group at 1-800-258-2436 or 1-989-832-1556 (U.S.), or 1-800-331-6451 (Canada) for further details.

14. Transport Information

| DOT Non-Bulk | NOT REGULATED |
| DOT Bulk     | NOT REGULATED |
| IMDG         | NOT REGULATED |
| ICAO/IATA    | NOT REGULATED |

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. Regulatory Information

OSHA Hazard Communication Standard
This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
Immediate (Acute) Health Hazard No
Delayed (Chronic) Health Hazard No
Fire Hazard No
Reactive Hazard No
Sudden Release of Pressure Hazard No

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:
To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:
To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)
This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

US. Toxic Substances Control Act
All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30
CEPA - Domestic Substances List (DSL)
This product contains one or more substances which are not listed on the Canadian Domestic Substances List (DSL). Contact your Dow representative for more information.

16. Other Information

Hazard Rating System
NFPA Health Fire Reactivity
1 1 0

Recommended Uses and Restrictions
Intended as a heat transfer fluid for closed-loop systems. For industrial use only. Dow recommends that you use this product in a manner consistent with the listed use. If your intended use is not consistent with Dow’s stated use, please contact Dow’s Customer Information Group.

Revision
Identification Number: 54488 / 1001 / Issue Date 06/28/2007 / Version: 2.0
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend
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<td>Weight/Weight</td>
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<tr>
<td>OEL</td>
<td>Occupational Exposure Limit</td>
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<tr>
<td>STEL</td>
<td>Short Term Exposure Limit</td>
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<tr>
<td>TWA</td>
<td>Time Weighted Average</td>
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<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists, Inc.</td>
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</tbody>
</table>
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